

No.	Test No.	Test Name	Date	Customer	Max CFM	Avg CFM
1	350	4/5 SM Valve Job BCV	11/20/2023		264.1	195.8
2	351	4/5 SM 35 deg VlvJob	11/21/2023		263.8	193.4
3	352	4/5 SM 35 VJ+clay	11/22/2023		276.6	197.9

> Sink Intake Valve
to make 35" Top Out

Lift	CCFM No. 1	No. 2	No. 3
0.0500	32.3	32.4	32.3
0.1000	66.3	63.8	64.2
0.1500	100.1	96.6	97.0
0.2000	131.3	128.2	127.4
0.2500	163.7	158.0	156.1
0.3000	194.1	185.7	183.4
0.3500	216.7	211.5	208.4
0.4000	238.3	235.3	232.0
0.4500	254.9	256.8	250.4
0.5000	264.1	263.8	267.1
0.5500	259.5	262.4	274.0
0.6000	254.9	251.0	276.6
0.6500	252.5	251.1	271.5
0.7000	254.1	251.7	265.9
0.7500	254.1	252.1	261.9

Change

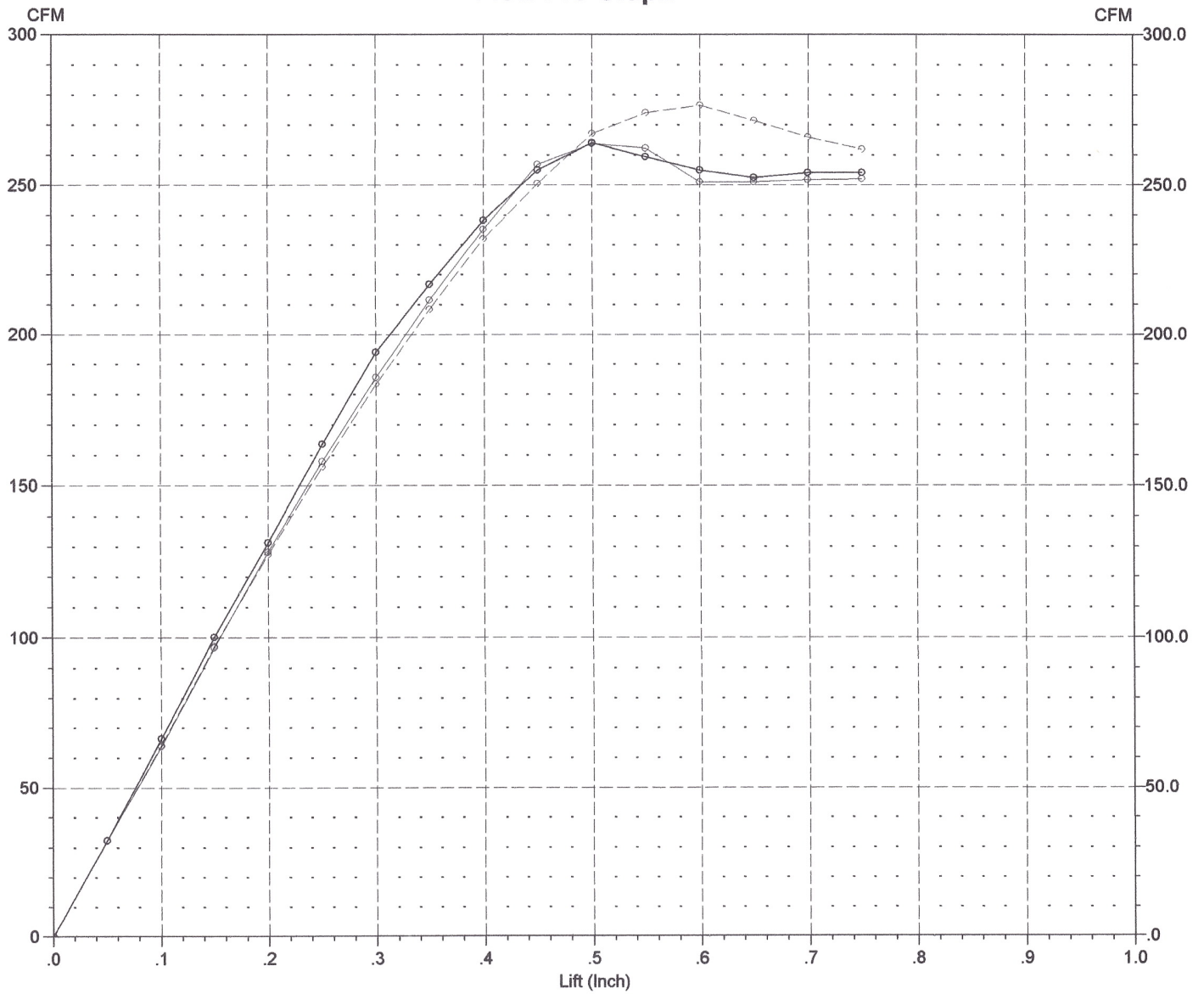
Clay shrouding?

Clay shrouding?
Exhaust Valve
Height?

Clay really
helps after
VCP

Exhaust
Valve sticking
up too high?

Flow Pro Graph



	Test No.	Test Name	Max CFM	Avg CFM	Int/Exh
————	350	4/5 SM Valve Job BCV	264.1	195.8	Intake
————	351	4/5 SM 35 deg VlvJob	263.8	193.4	Intake
-----	352	4/5 SM 35 VJ+clay	276.6	197.9	Intake