

Remove the three printed circuit board retaining screws and lift board off cluster housing. The left printed circuit board is replaced after removal of the three retaining screws.

Install either printed circuit board with the retaining screws and install all light sockets and bulbs. After installation of all gauges in right printed circuit board, assemble housing to bezel and install cluster in vehicle.

SWITCHES

The headlight, windshield wiper and ignition switch service procedures are the same as Valiant models outlined in the Plymouth Service Manual.

The emergency flasher or accessory switches are replaced by removing the bezel nut with Tool C-3824 and pushing switch into panel. Lower the switch below the edge of the panel, disconnect the multiple connector and remove switch. Connect multiple connector to replacement switch under panel and grasping connector, guide switch into position behind cluster. Install switch bezel nut and tighten with Tool C-3824. Test operation of switch.

LIGHT BULBS

Air Conditioning Indicator	
Auto Pilot	
Back-up Lights	1073
Brake System Warning Light	57
Dome and/or "C" Pillar Light	211
Door, Pocket Panel and/or Reading Light	90
Gear Selector Indicator	1445
Gear Selector with Console	57
Glove Compartment	1891
Handbrake Indicator	158
High Beam Indicator	158
Instrument Cluster Illumination	158
License Light	67
Map Light	90
Park and Turn Signal	1034A
Radio	1893
Sealed Beam—Single "7"	6012
Tail, Stop and Turn Signal	1034
Trunk and/or Under Hood Light	1004
Turn Signal Indicator (panel)	158

GROUP 16—PROPELLER SHAFTS AND UNIVERSAL JOINTS

Type	Tubular			
Length (Inches)				
Engine Displacement	225	273	273 4-BBI.	383 4-BBI.
3-Speed Manual	51.61	51.61	49.58	N.A.
4-Speed Manual	51.61	51.61	49.58	49.27
Automatic	51.61	51.61	49.58	45.30
Diameter (Inches)				
3-Speed Manual	2.75	2.75	2.75	N.A.
4-Speed Manual	2.75	2.75	2.75	3.00
Automatic	2.75	2.75	2.75	3.00
Universal Joints				
Type—Front				
—Rear				

Sliding Spline Cross and Roller
Cross and Roller

FUSES

CIRCUIT	Ampere Rating
Accessories	20
Cigar Lighter	20
Emergency Flasher	20
Heater or Air Conditioning	20
Instrument Lights	2
Radio	5
Tail, Stop, Dome	20

CIRCUIT BREAKERS

Circuit	Location	Ampere Rating
Cigar Lighter (Rear)	Behind left front cowl trim panel	—
Convertible Top	Integral with top lift switch	30
Headlights	Integral with headlight switch	15
Windshield Wipers	Integral with wiper switch	6

GROUP 14—FUEL SYSTEM

The fuel tank filler cap (Fig. 1) is attached to the filler pipe by theft proof screws.

Should it become necessary to remove cap, use special Tool C-4058.

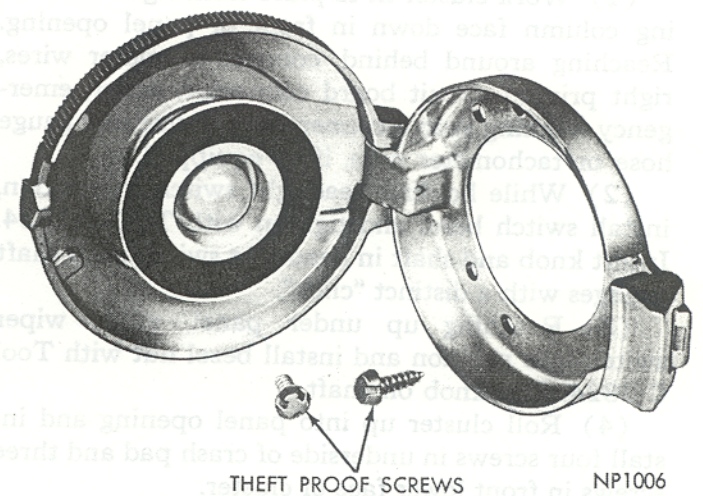


Fig. 1—Fuel Tank Filler Cap