

valve body.

(18) Start engine. If unit is self-steering tap valve up or down to correct. **When tapping valve ""down," hit valve body on end plug. When tapping valve ""up," tap on head of screw attaching the valve body to main valve body. Do not hit control valve body.**

(19) Turn steering wheel from stop to stop several times to expel air from system. Refill reservoir as required.

CAUTION: Do not turn hard against ends of travel. This will generate high pressure and may blow out the ""Orin gs since the valve body screws have not been finally tightened.

(20) With steering wheel in straight ahead center position, start and stop the engine several times, tapping the valve body up or down as required until there is no movement of the steering wheel when the engine is both started or stopped.

(21) The valve is now centered. Tighten the two screws attaching valve body to housing to **200** inchpounds.